



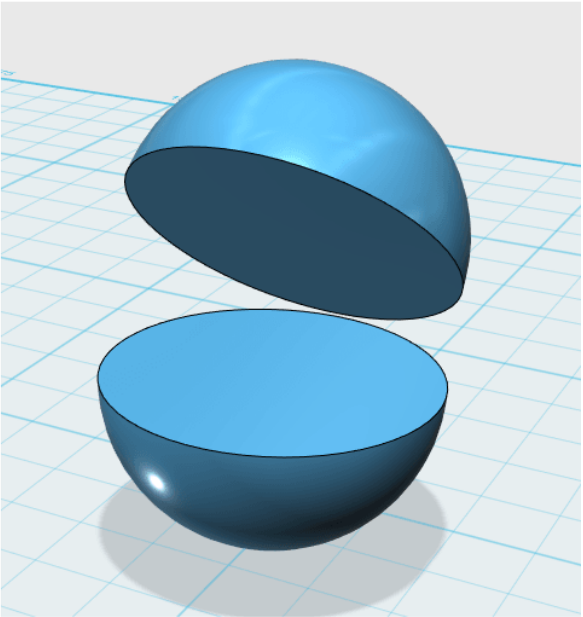
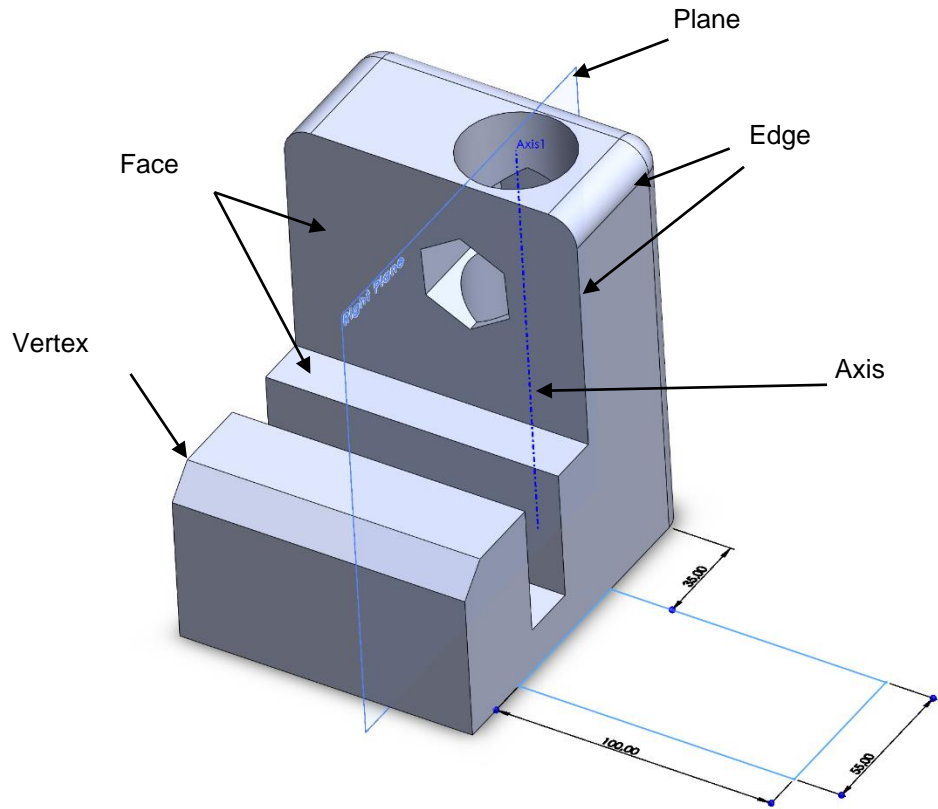
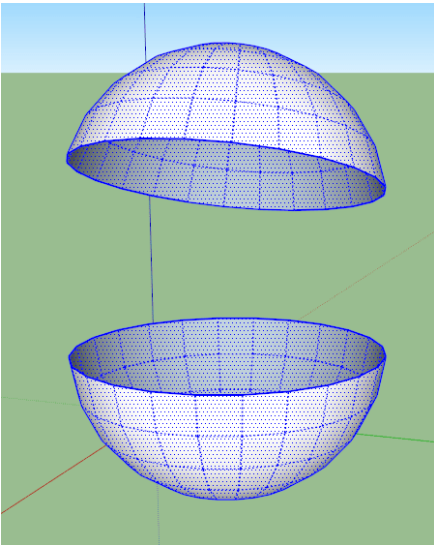
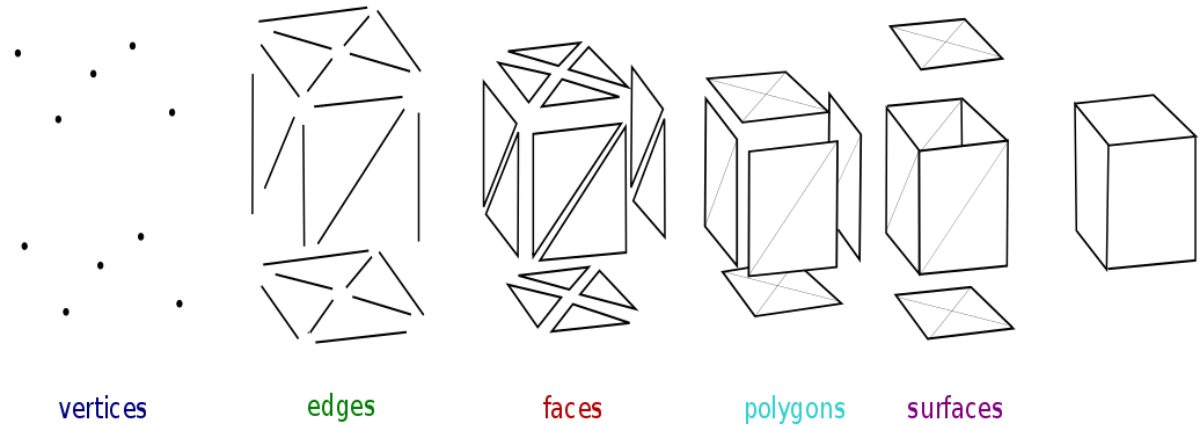
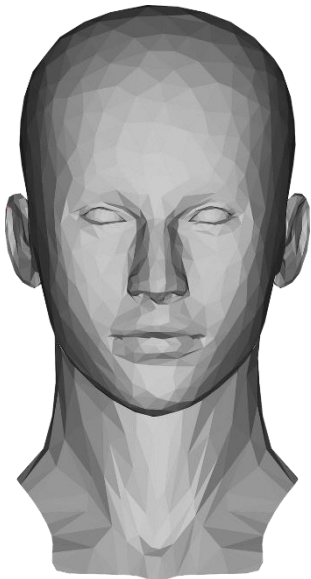
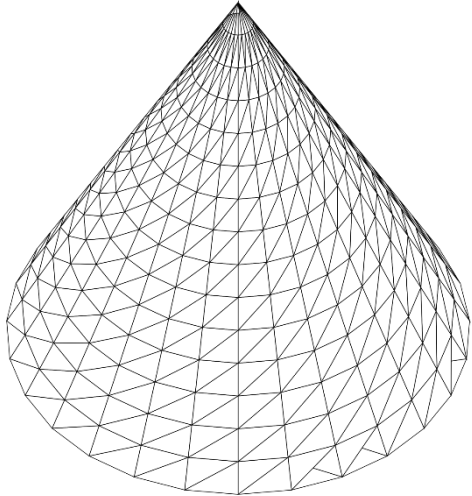
3D-modelling

KATSE TULEVAISUUTEEN.
THINK FUTURE.

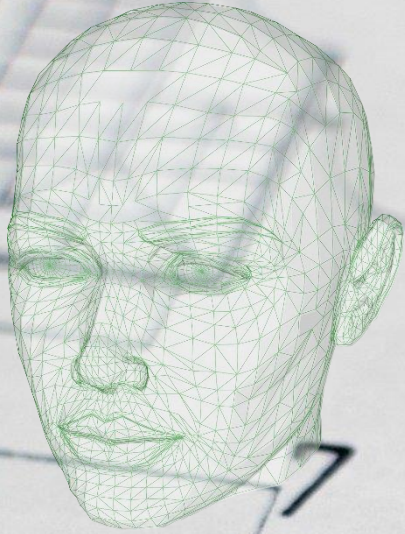
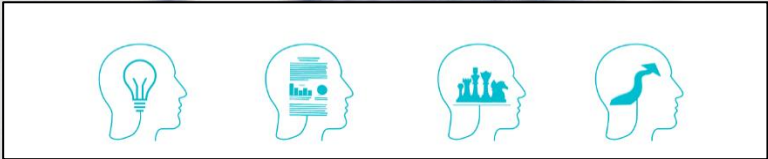
3D-modelling – what, where, how?

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3D-modelling
WHAT?



3D-modelling WHERE?



Product design

Games

Construction

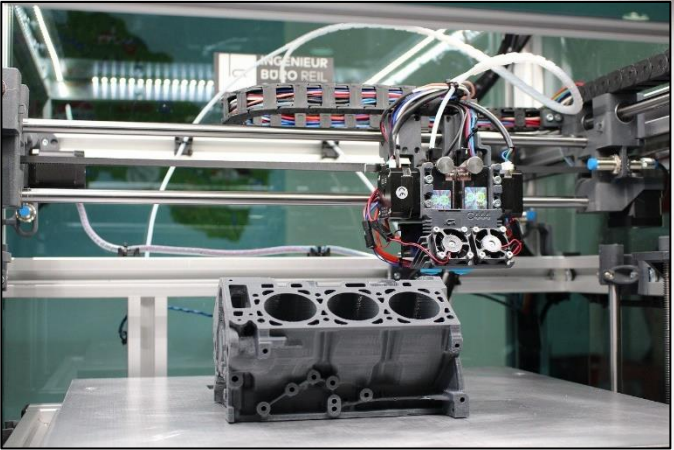
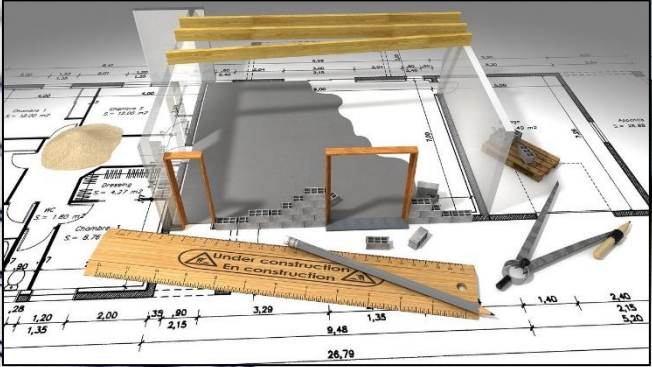
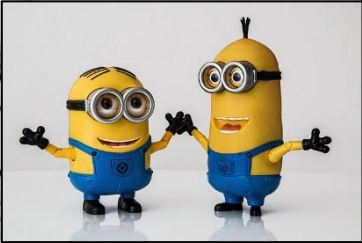
Simulations

VR

Entertainment

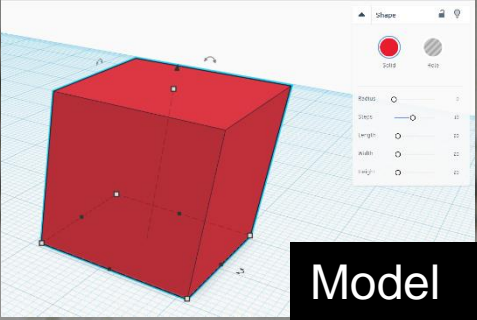
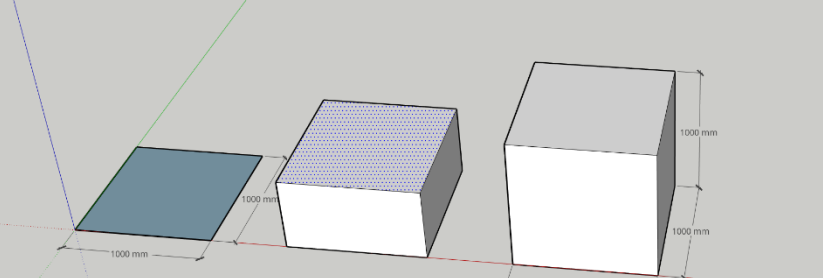
3D-printing

Marketing



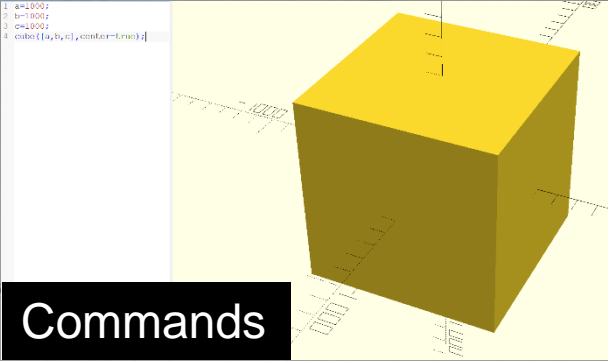
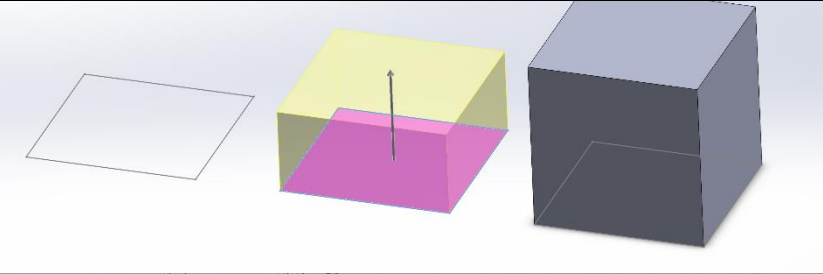
3D-modelling

HOW?

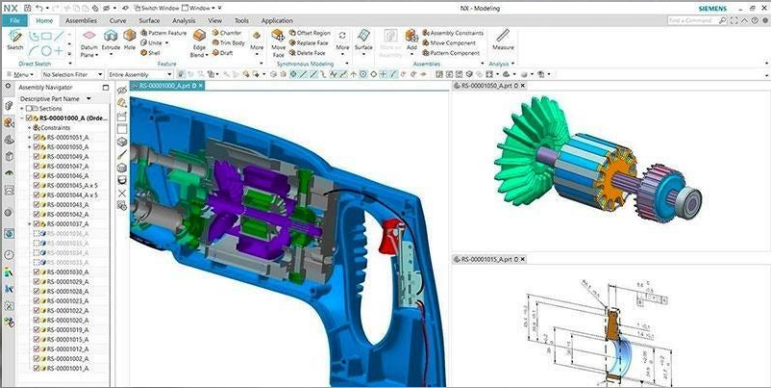


Model

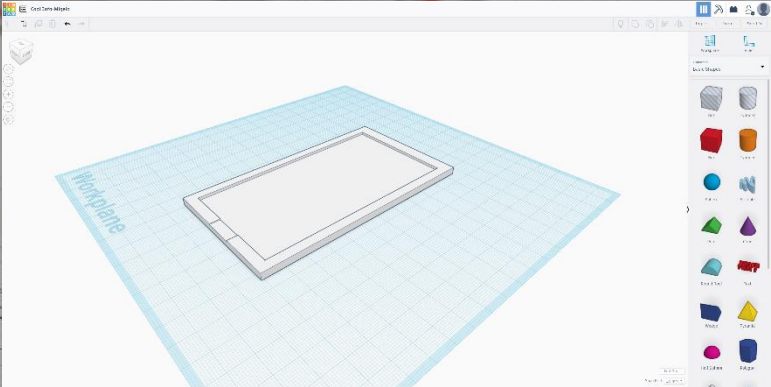
Sketching -> Dimensioning -> Extrusion/Cutting



Commands



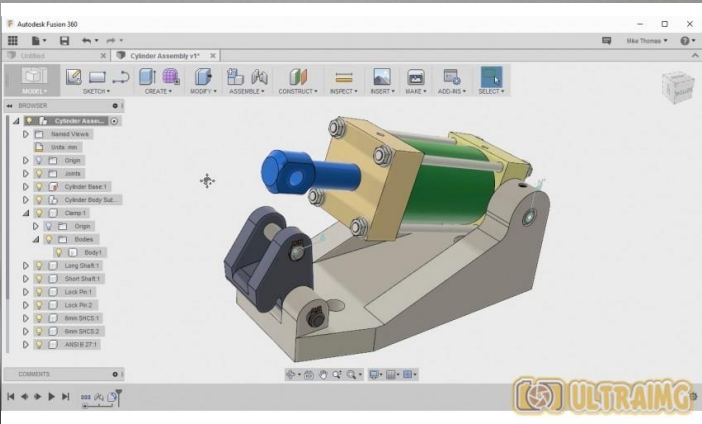
Siemens NX



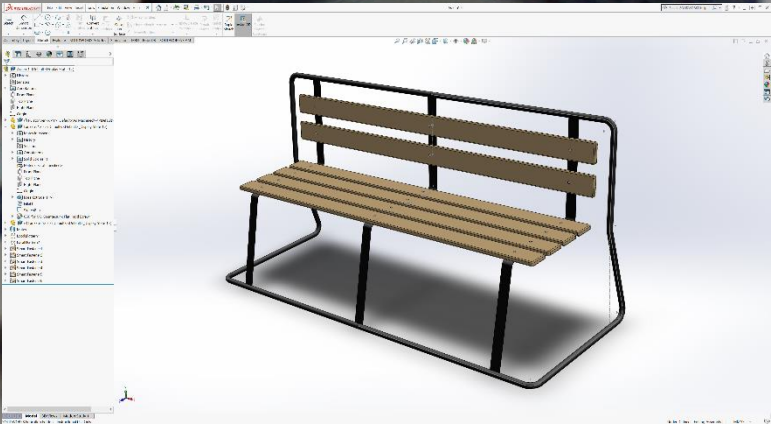
Tinkercad



SketchUp



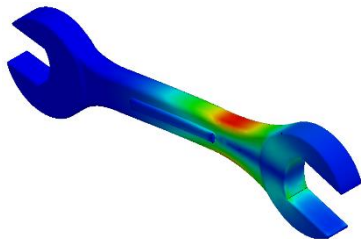
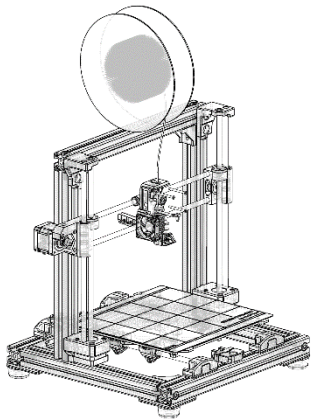
Fusion 360



SolidWorks

SolidWorks

- 3D-modelling program which pays normally
- Free during studies
- Highly versatile
- The basics are easy to learn
- Lots of tutorials available (quality varies)



3D printing

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3D printing

- 3D printing has become significantly more common in various fields and will continue to do so in the future, especially in industry, but also among consumers
- Printing can significantly reduce costs compared to outsourcing work or creating prototypes/mockups, for example, in product development
- The most common methods of plastic printing include FDM, SLS, and SLA
- Metal printing is not yet very common – the SLS method is also largely used
- All 3D printing methods are based on the same principle: the 3D model is sliced horizontally into different layers, which are printed on top of each other

3D printing – plastic

- FDM method (Fused Deposition Modeling)
 - The plastic is extruded in layers as a thin wire, which is melted to the previous layer
 - Supporting material is required for printing (depending on the piece to be printed)
 - Often an inexpensive solution
 - Lots of different printers in different price ranges
 - Diverse filament range
 - ABS
 - PLA
 - PET
 - Nylon
 - PVA
 - Etc...



<https://www.youtube.com/watch?v=FqQAjkZOBeY>

3D printing – plastic

- SLS method (Selective Laser Sintering)
 - The plastic powder is melted with a laser beam in layers, increasing the structure
 - Printing chambers are typically small, e.g. 280 x 280 x 365 → limits the size of printable pieces
 - Can use a wide range of different materials
 - Polyamide
 - Glass-reinforced polyamide
 - Elastic plastics
 - Electrically conductive plastics



https://www.youtube.com/watch?v=9E5MfBAV_tA

3D printing – plastic

- SLA method (Stereolithography)
 - Photopolymers (resin) are used as a manufacturing material
 - In the printing method, the resin is poured into a substrate with a transparent base against which the printing platform descends
 - The light spot of the UV laser is focused through several mirrors on the print substrate, on the surface of which the resin hardens
 - The printing tray rises from the tray after each layer and this is repeated until the piece is finished
 - The advantages of the SLA method compared to FDM and SLS methods are that SLA is capable of good surface qualities and precise details
 - However, the SLA method is not safe without protective equipment, and in addition to the printing itself, the pieces must be post-cured in a UV chamber



<https://www.youtube.com/watch?v=yW4EbCWaJHE>

Plastic printing

- Benefits
 - Enables difficult geometries
 - The complexity of the piece does not increase the cost
 - Color options
 - Lightening structures
- Constraints
 - Physical size of the piece is limited
 - Structural strength

3D printing – metal

- Powder bed method
 - The metal powder is melted with a laser beam in layers, increasing the structure (SLS method)
 - Printing chambers are typically small, e.g. 280 x 280 x 365
 - You can use different materials, e.g.
 - Acid-proof steel
 - Aluminium alloy
 - Tool steel
 - Titanium



<https://www.youtube.com/watch?v=8uia6jYcmU>

Metal printing

- **Benefits**

- Also enables difficult shapes that have traditionally been difficult or even impossible to implement
- Allows several parts to be combined into one part the assembly becomes part
- Lightening structures
- In prototyping, the price is significantly lower than when manufactured using traditional methods
- Making changes to the prototype is easy compared to traditional manufacturing methods

- **Constraints**

- When printing with modern technology, support structures are still very often required for the piece to be printed, which must be removed, for example, by machining



<https://www.youtube.com/watch?v=ZYG7B8L91CI>



<https://www.youtube.com/watch?v=54o6aCVebsw>